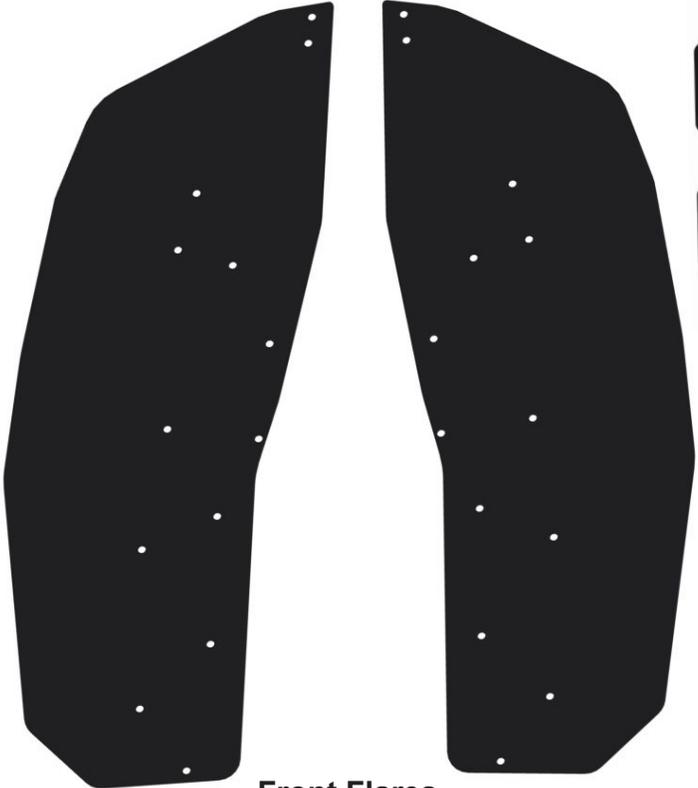




# INSTALLATION INSTRUCTIONS

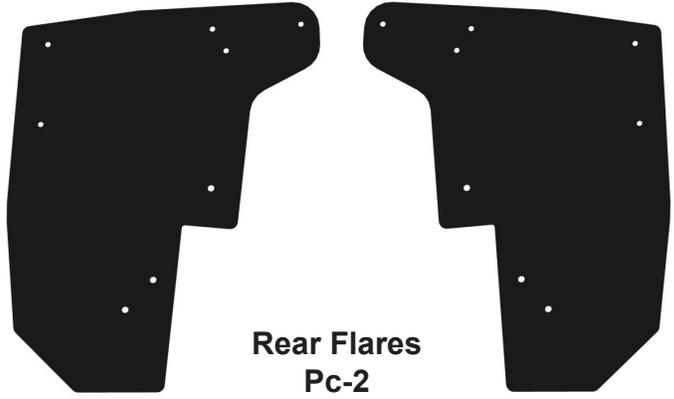
## Flat Fender Flares: FF-CF-UF1000



Front Flares



Rear Flares  
Pc-1



Rear Flares  
Pc-2



Rear Supports



1 1/32" Drill Bit



M6x25 Flat Top 26pcs



M6x20 Chamfered Washer 26pcs



1/4" x 1-1/4" Oversized Washer 26pcs

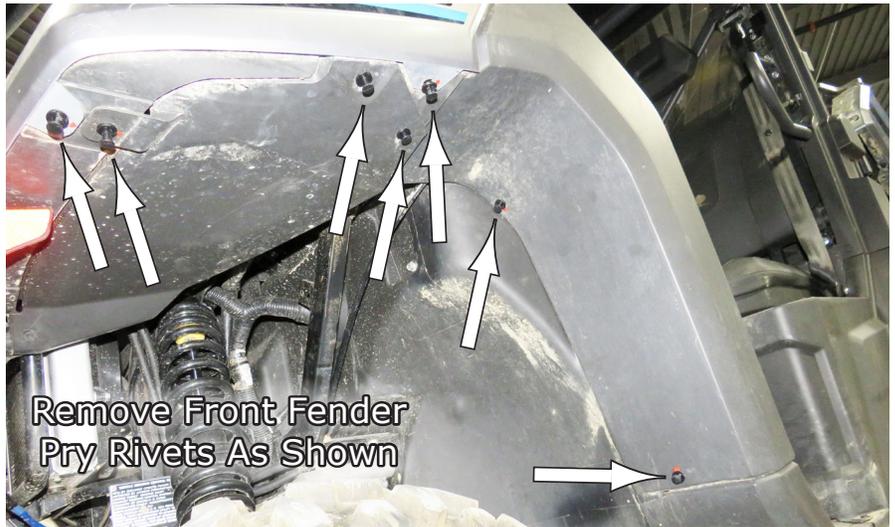


M6 Nylock Nut 26pcs



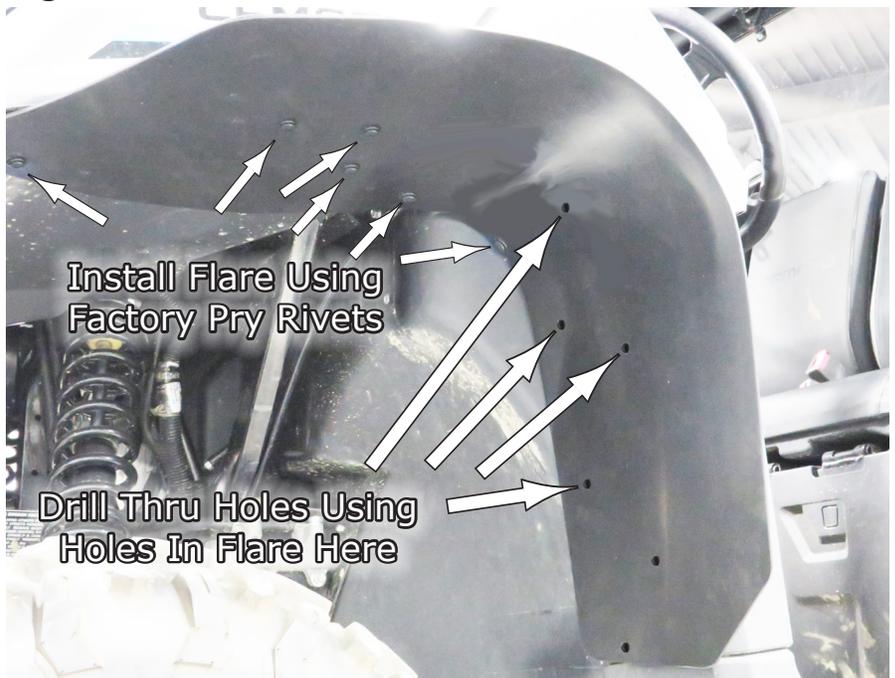
M8 Pry Rivet 34pcs

1. To install the front flares, you will need to drill a few holes that you will use to attach them with. To do this, you first remove the factory Pry Rivets from underneath the wheel well as shown in **Fig.1**. Keep these as you will need them to re-install. Remove the Rivets shown in **Fig.1**.



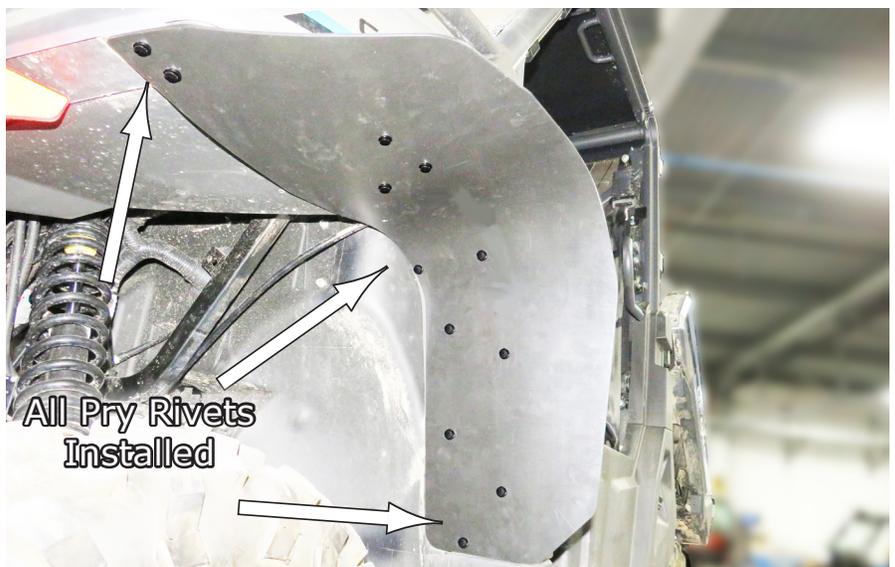
**Fig.1**

2. After the Rivets are removed, now install the new Flare using the factory Pry Rivet holes and pins, starting from the FRONT working towards the back. You will stop at the bend in the Flare as shown in **Fig.2**. Now you need to drill some holes using the Drill Bit provided in your kit, using the Flare as a guide. So drill thru each hole where there is a hole in the Flare as you will be installing Pry Rivets in those locations. See **Fig.2**.



**Fig.2**

3. Now install Pry Rivets in the remaining holes with the Pry Rivets provided in your kit. When finished, your Flare should look like the one in **Fig.3**.



**Fig.3**

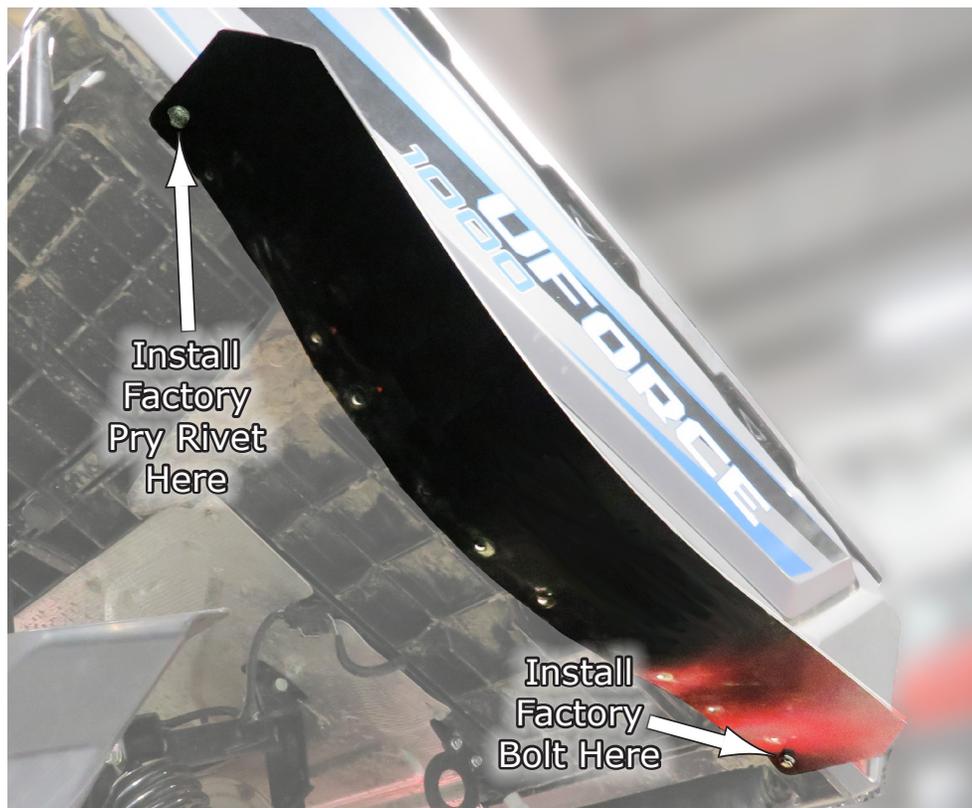
Repeat for opposite side.

4. Next, you'll work on the rear flares. There are two (2) pieces to each rear side flare. We will show installing the Driver's side rear. The first thing you need to do is remove the rear bolt and the front Pry Rivet. **Fig.4** shows these items.



**Fig.4**

5. Now you can start you install the long fender flare piece. Install this piece **FIRST** as you will need it to align the other half so they look good with matching edges. To get the best fit, install **ONLY** the front Pry Rivet you just removed and the rear bolt you also just removed. Install this flare piece with those two items to start. See **Fig.5**.



**Fig.5**

6. Once the Pry Rivets and end bolts are installed, now work your way from the outer ends towards the center, drilling the holes. Push the flare up tight against the body as shown in **Fig.6**, then drill the holes using the flare hole as a guide. Drill all holes this same way. The tighter the fit the better. See **Fig.6**.

7. When pushing the flare up tight against the fender, apply extra force at the corners to push them in flush as much as possible before drilling screw holes. See **Fig.7a-b**.

8. After all the holes are drilled for this piece of the flare, now install the **M6x25 Flathead Screws** and **M6 Chamfered Washers**, provided in your kit, into each of the holes that you drilled. Tighten them as you go so they don't pull back. See **Fig.8**.



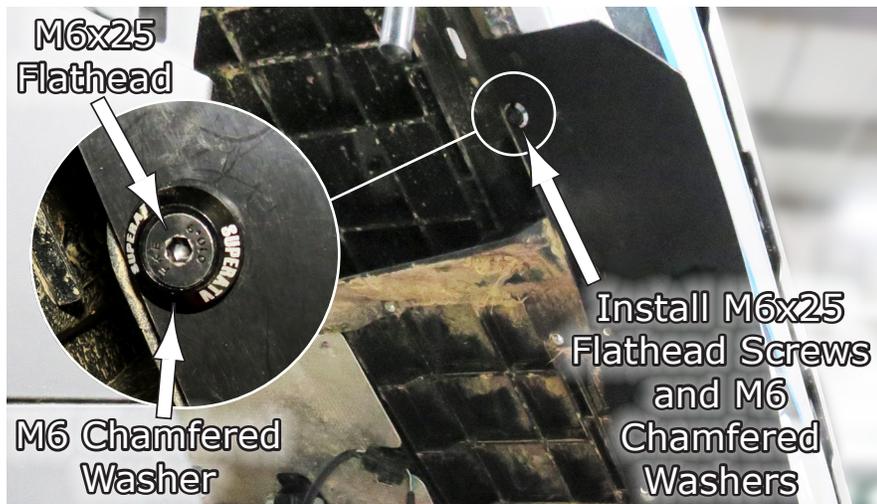
**Fig.6**



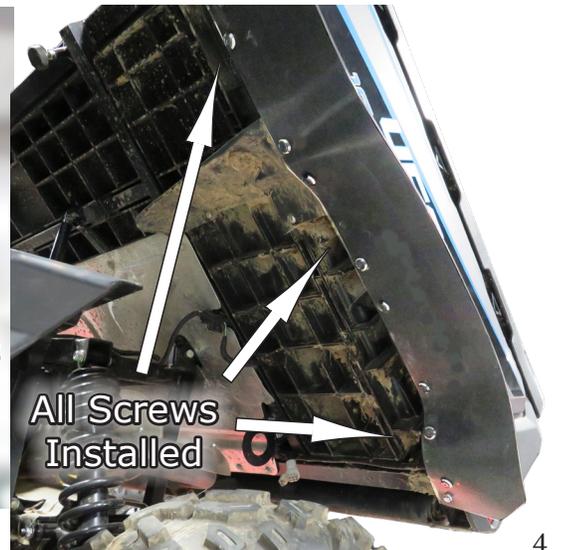
**Fig.7a**



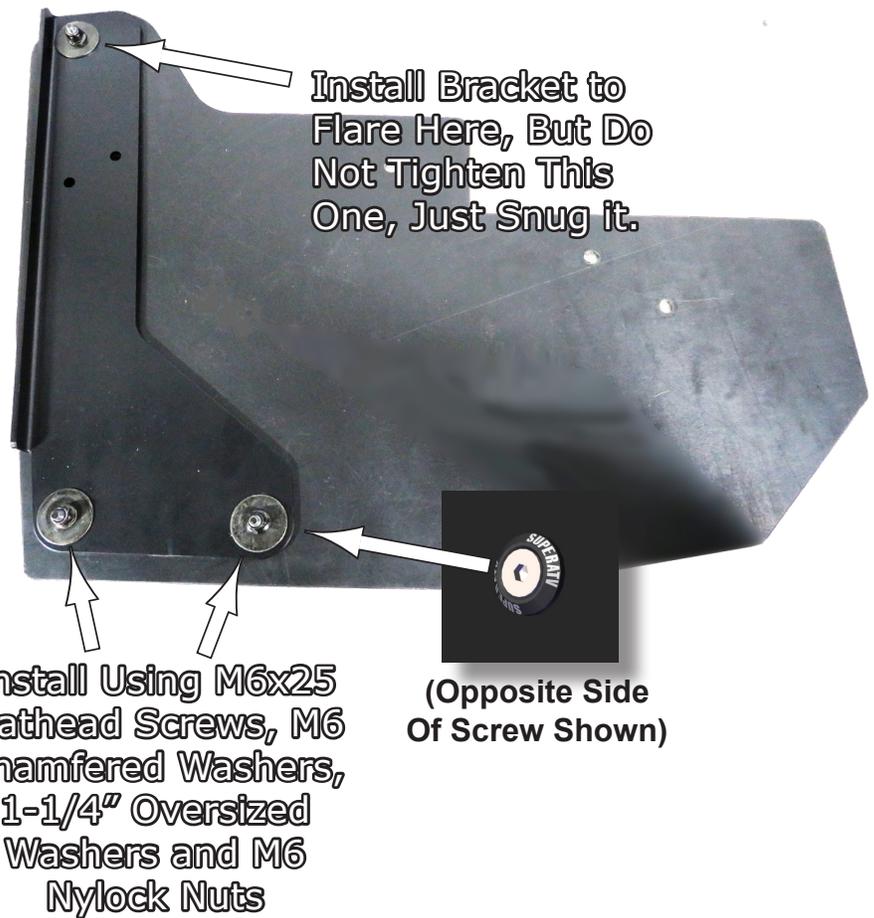
**Fig.7b**



**Fig.8**

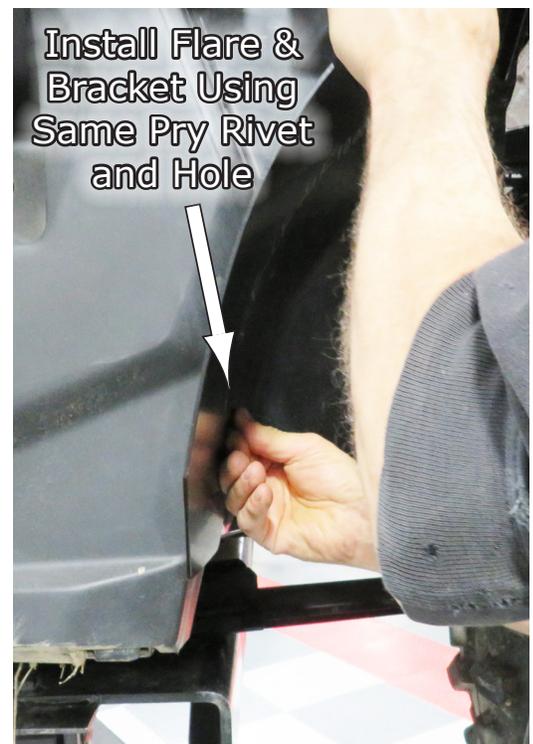
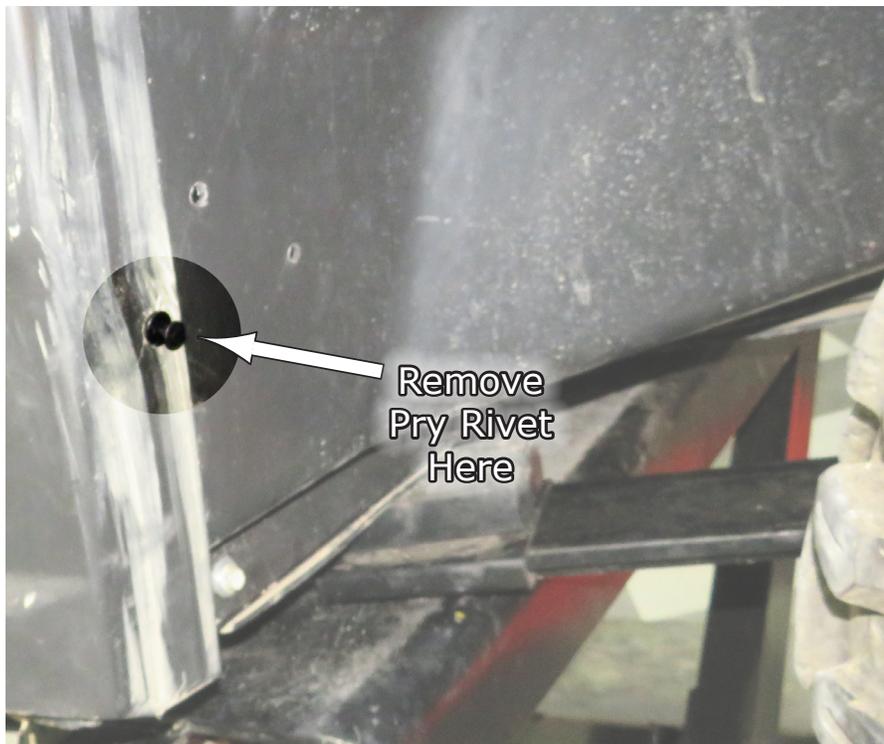


9. Next, you'll need to assemble a **Rear Support Bracket** to the other half of the Rear Flare. Find the matching bracket that fits the second half of the flap and install it onto the flare flap using the **M6x25 Flathead Screws, M6 Chamfered Washers, 1-1/4" Oversized Washers and Nylock Nuts**. You will install the (2) outer edge bolts first and tighten. Make sure the large washer and Nylock Nut are on the same side shown as in **Fig.9**. Then install the end bolt but do not tighten that one as you will be taking it back off to drill a hole. It is installed now just to hold it together while you align the pieces together.



**Fig.9**

10. Now, remove the Lower Pry Rivet located in front of the Rear Tire as shown in **Fig.10a**. Then take the Flare with the Bracket you just installed on it and install it on the vehicle using the same Pry Rivet you just removed back in the same hole to hold in location. See **Fig.10a-b**.



**Fig.10b**

11. Your first attached location should look like this as shown in **Fig.11**.

12. Now take the top edge, or other end of the Flare, and align it with the bend-line on your vehicle, **Fig.12a**, and position it so that the outer edge of that section of the Flare runs flush with the first section's outer edge that you already installed. See **Fig.12b**.

You will need to hold it up in place and move it over to align the outer edges of the two (2) sections, then you can drill your holes in the next step.



**Fig.11**



**Fig.12a**



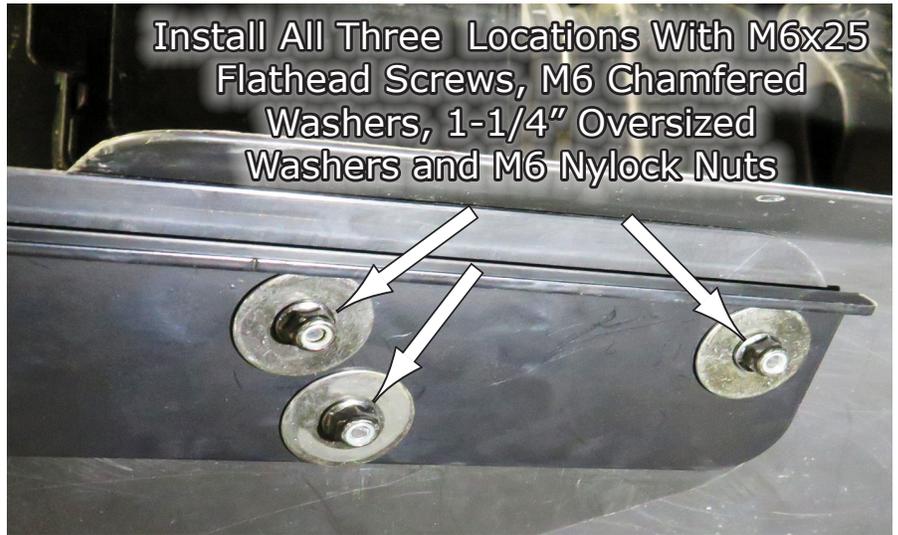
**Fig.12b**

13. Holding the Flare firm up against the vehicle in place, now drill two (2) holes all the way thru using the provided drill bit in your kit. Just drill these two (2) holes now. Then release the flare and now remove the end bolt you just snugged on, and place the flare back up in location. See **Fig.13**.



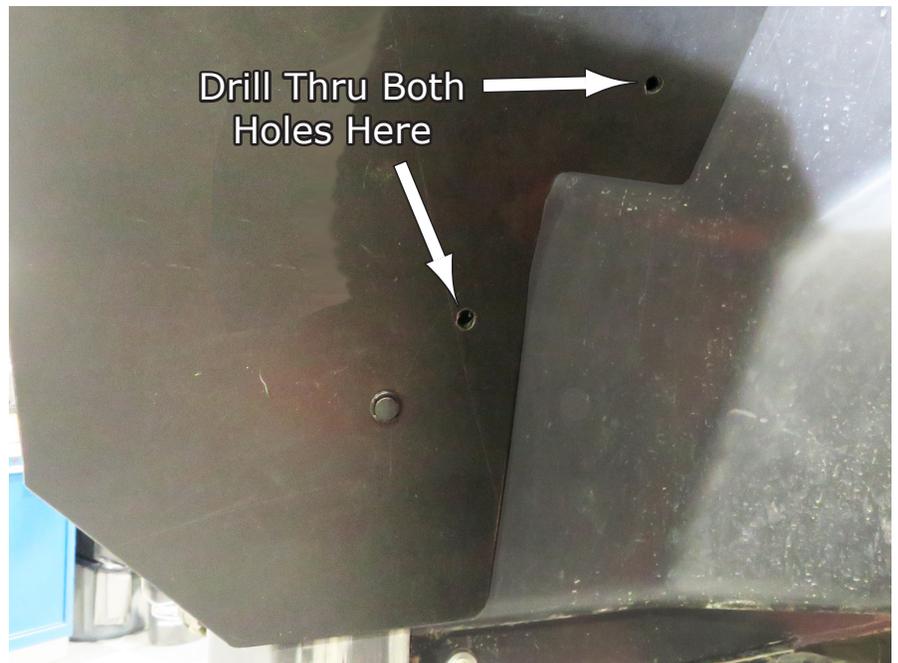
**Fig.13**

14. Now install the **M6x25 Flathead Screws, M6 Chamfered Washers, 1-1/4" Oversized Washers and M6 Nylock Nuts** in the two (2) holes you just drilled and the end bolt you also just removed as shown in **Fig.14**.



**Fig.14**

15. The last thing to do is drill two (2) more holes for the remaining Pry Rivets. Drill these thru with the same drill bit provided as shown in **Fig.15**.



**Fig.15**

16. Then install the Pry Rivets in those last two (2) holes as shown in **Fig.16**.



**Fig.16**

Repeat for opposite side.



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